**PART 1 GENERAL**

* 1. SUMMARY
		1. This section includes vertical copper fin-tube non-condensing water heater(s) for indoor domestic hot water heating application.
	2. REFERENCES
		1. Underwriters Laboratories:
			1. ANSI Z21.10.3/CSA 4.3 Standard
		2. American Society of Mechanical Engineers:
			1. ASME Section IV: Boiler and Pressure Vessel Code
			2. ASME CSD-1: Controls and Safety Devices
		3. American Society of Heating, Refrigeration and Air Conditioning Engineers:
			1. ASHRAE: Standard 90.1 Energy Standard for Buildings
		4. American National Standards Institute:
			1. ANSI Z21.10.3/CSA 4.3 Standard: Gas Fired Water Heaters
		5. Air Conditioning, Heating and Refrigeration Institute:
			1. 10 CFR Part 431: Department of Energy (DOE) Test Procedures for Commercial Water Heaters
		6. National Fire Protection Association:
			1. NFPA 54: National Fuel Gas Code (ANSI Z223.1)
		7. Relevant local and/or project specific Codes and Standards
	3. SUBMITTALS
		1. In accordance with Contract Documents. Minimum product data to include:
			1. Capacities, accessories and options included with the water heater.
			2. General layout, dimensions, size and location of all required field connections.
			3. Electrical characteristics - provide wiring diagrams that are specific to this project.
			4. Weight and mounting loads.
			5. Manufacturer's installation and start-up instructions.
			6. Equipment Operation and Maintenance Manuals and control device cut-sheets.
	4. QUALITY ASSURANCE
		1. Use an adequate number of skilled workers, trained and experienced in the necessary crafts, and who are completely familiar with the specified requirements, pertinent contract documents, and methods needed for proper performance of the work described therein.
		2. Provide the services of a manufacturer's factory-authorized representative to inspect and verify proper installation of this equipment, and to provide equipment start-up and operator training.
	5. DELIVERY, STORAGE, AND HANDLING
		1. In accordance with Contract Documents.
		2. Accept equipment and accessories in Factory shipping packaging. Inspect for damage. Keep water heater in a vertical position from time of delivery to final installation.
		3. While stored, all equipment must be protected from external elements such as inclement weather, job site construction activity, etc. Protect equipment from damage by leaving packaging in place until installation.
	6. WARRANTY
		1. The water heater shall come with the warranties stated below. Warranty period shall be one (1) year from date of start-up or eighteen (18) months from date of shipment, whichever comes first.
			1. Heat exchanger: 5-year limited warranty, and a 20-year warranty against thermal shock.
			2. Burner: 10-year limited warranty.
			3. All other parts: 1-year limited warranty.

**PART 2 PRODUCTS**

* 1. ACCEPTABLE MANUFACTURERS
1. Thermal Solutions Water Heater, Evolution Model EVSW[750, 1000, 1500, 2000]. Refer to the Equipment Schedule in the Contract Documents for specific design and performance criteria.
2. It shall be the responsibility of the Contractor to insure that any substituted equipment is equivalent in fit, form and function to the specified equipment. The cost of any additional work caused by the substitution of equipment shall be borne by the Contractor.
3. Or approved equal.
	1. GENERAL REQUIREMENTS

A. Water Heater

* 1. The water heater shall be a factory-packaged unit, complete with jacket, gas manifold, burner and controls mounted and wired, as specified in this Section. The water heater shall be factory assembled and fire tested. Water heater connections shall be limited to the water supply & return, relief valve and drains, fuel input, electrical power, exhaust vent and air inlet (as specified/shown in contract documents).
	2. The water heater shall be constructed in conformance to ASME Section IV and ANSI Z21.10.3/CSA 4.3 standard. The water heater shall bear the ASME “H” stamp and be National Board Listed for 160 psi working pressure and 250°F. The gas train and safety controls shall conform to requirements of ANSI Z21.10.3/CSA 4.3 and ASME CSD-1.
	3. The complete water heater shall be factory fire tested by the manufacturer and a copy of the fire-test report shall be supplied with the water heater.
		+ 1. The water heater heat exchanger shall be constructed in accordance with Section IV of the ASME code with straight copper tubes having extruded, integral fins. Fin spacing shall be at least seven (7) fins per inch. Each copper tube shall have a minimum wall thickness of .072”. All tubes shall be rolled securely into bronze headers (top and bottom). Glass-lined or ferrous material headers shall not be accepted. There shall be no bolts, gaskets, “O-Rings”, welding or brazing used in the header construction. Removable access plugs shall be included in the design of the heat exchanger to allow for access (cleaning and inspection) and replacement of each individual tube. The heat exchanger shall encompass the entire burner and be enclosed in stainless steel inner shells. Stainless steel “V” Baffles shall be used between each tube to provide uniform heat distribution of the flue gases across the entire heat exchanger. The heat exchanger shall be of sufficient size and design to ensure effective, non-limiting control of the water flow rate and velocity through each tube at all load levels. The heating surface of the heat exchanger shall be no less than 6.5 ft2 per boiler horsepower.
			2. The water heater shall be contained in a minimum 16-gauge negative pressure steel jacket protected with a powder-coated finish. The water heater control panel shall be non-pressurized allowing operation with any jacket panels removed. Hinge-less front and rear access panels shall be provided for easy access to the operating controls and to eliminate electrical code “swing radius” clearance issues.
			3. The operating sound level for the water heater shall not exceed 50 dBA.
			4. Electrical input to the water heater shall be [120v/1ph, 208v/1ph, 230v/1ph, 208v/3ph, 230v/3ph, 460v/3ph]. The manufacturer will mount the control transformer and fuses inside the water heater control panel. Single-point electrical hook-up for each water heater shall be provided. Separate power wiring and control wiring is not acceptable. A dedicated disconnect shall be provided for each water heater.

B. Combustion System

* + - 1. The burner shall be a radiant non-corroding ceramic burner, with no moving parts. Double-meshed screen, fiber-metal mats, aluminized or stainless steel construction of the burner will not be accepted. The burner shall fire in a full 360-degree pattern providing uniform heat transfer across the entire heat exchanger. A viewing port shall be provided for visual observation of burner performance. Burner shall require no maintenance, inspection or service.
			2. Burner operation shall provide infinite Modulation with minimum 3:1 turn down utilizing a Variable Frequency Drive and air-fuel ratio control gas valve for dependable, repeatable modulation and precise combustion control. The water heater will be equipped with a non-sparking blower manufactured with a cast-aluminum housing. Dampers, linkages or a single-speed fan are not acceptable.
			3. An interrupted-type mixed fuel/air pilot system with electric spark-to-pilot ignition shall be used. The pilot system shall use a UV scanner to prove pilot prior to energizing the main gas valves. Hot surface ignition systems and flame rods are not acceptable.
			4. The entire ignition and firing control sequence shall be monitored by a UL approved commercial-type microprocessor based integrated flame safeguard burner control with first out fault annunciation and operating sequence and diagnostic indicator lights. The burner control shall incorporate both pre-purge and post-purge timing functions. In the event of ignition pilot and/or main flame failure a burner “lockout” will occur requiring a manual reset of the burner control. It shall also recognize the Proof of Closure switches on the gas valves (if DB&B w/POC).
			5. The combustion air blower shall be equipped with a replaceable combustion air filter, 99% efficient to one micron to protect the burner from contamination. A delta-P type pressure switch shall be provided to alert the operator of a dirty filter condition. Air inlet dampers and vacuum relief dampers are not required for proper operation. A combustion airflow switch shall be provided.
			6. The gas train shall be UL/FM/CSD-1 compliant and capable of accepting up to 5 psi Natural Gas [2 psi Propane (LPG)]. Additional step-down regulators are not allowed. The gas train shall consist of a pilot gas pressure regulator, high and low gas pressure switches (each with manual reset), automatic main and redundant gas valve - Motorized automatic main and redundant gas valve and a normally open vent valve in between (if DB&B) - Motorized automatic main and redundant gas valve w/ Proof of Closure contacts and a normally open vent valve in between (if DB&B w/POC), leak test valves downstream of each gas valve, a manual shut off valve upstream of burner and downstream of last gas valve. The main gas valve shall perform the functions of safety shutoff, constant pressure regulation and air-fuel ratio control.

C. Water Heater Control System

1. Scope of Supply

Supply a Water Heater Control System to provide safety interlocks and water temperature control. The control system shall be fully integrated into the burner control cabinet and incorporate single and multiple boiler control logic, inputs, outputs and communication interfaces. The control system shall coordinate the operation of up to eight (8) fully modulating hot water heaters and water heater pumps. The control system shall simply control water heater modulation and on/off outputs based on the water heater water supply temperature and an operator-adjusted setpoint. However, using parameter menu selections, the control system shall allow the water heater to respond to remote system water temperature and outside air temperatures with Domestic Hot Water Priority (DHWP) and Warm Weather Shut Down (WWSD) or Energy Management System (EMS) firing rate demand, remote setpoint or remote start/stop commands. In the event a selected sensor fails, the control system shall automatically change to a control mode that will allow continued safe automatic operation of the water heater.

1. Control

Using PID (proportional-integral-derivative) based control, with the addition of a remote sensor, the remote system water temperature shall establish a target water heater firing rate. Alternately, using parameter menu selections, the control system shall allow the water heater to respond to directly to water heater supply temperature and setpoint to establish a target water heater firing rate while remote system water temperature is used for display purposes only. Each water heater’s fuel flow control valve shall be mechanically linked to the air flow control device to assure an air rich fuel/air ratio. All the logic required to ensure that pre-purge, post-purge, light-off, and burner modulate cycles are automated shall be provided.

1. Hot Water Temperature Setpoint

When the controller is in the local control mode, the control system can establish the setpoint based on outside air temperature and a reset function curve or be manually adjusted by the operator. When DHWD is enabled, the domestic setpoint shall be adjusted above a preset central heat setpoint upon sensing a domestic hot water demand contact input on DP. When in remote mode, the control system shall accept a Modbus or 1-9 Vdc remote setpoint or firing rate demand signal from an external Energy Management System (EMS).

1. Multiple Water heater Sequence

The control system shall utilize both water temperature and water heater firing rate percent to start and stop the water heaters and shall minimize the total number of water heaters in operation. The control system shall start and stop water heaters when the water temperature is outside the adjustable temperature limit for longer than the adjustable time delay. In order to minimize temperature deviations, the control system shall start and stop the next water heater when the “lead” water heater is at an adjustable firing rate limit for longer than the adjustable time delay. The control system shall monitor both water heater lockout and limit circuits to automatically skip over those water heaters that are powered down for maintenance, tripped or otherwise will not start. When rotation is enabled the lead water heater shall automatically rotate a programmable 1 to 168 hours. When enabled, warm weather shut down control logic shall prevent water heater operation.

1. User Interface

A panel front-mounted English language, two line, sixteen character LCD message display shall be provided to display numeric data, startup and shutdown sequence status, alarm, system diagnostic, first-out messages and water heater historical information. Historical information shall include the last ten lockout and alarm conditions, number of water heater cycles, water heater hours and last ten low water heater inlet temperature events. When water heater inlet water temperature is below a minimum setpoint a low temperature events shall be stored with time, date, “lowest temperature for event” and “duration below setpoint” data. A panel mounted red alarm light shall annunciate alarm messages. Alarm conditions requiring a manual reset shall be annunciated by a flashing red light. At a minimum, the water heater system shall display the following:

* + 1. Numeric Display with Engineering Units:
1. Water Heater Supply Water Temperature
2. Water Heater Return Water Temperature
3. Remote System Temperature (when required by contract drawings)
4. Outside Air Temperature (when required by contract drawings)
5. Firing Rate %
6. Water Heater Temperature Setpoint
7. Mixing Valve Position % (when required by contract drawings)
8. Lead Water Heater Position
9. Water Heater Cycles
10. Water Heater Operating Hours
	* 1. Status, Startup And Shutdown Sequence English Language Messages:
11. Water Heater Disabled
12. Warm Weather Shutdown
13. Lockout
14. Pump Purge
15. Limit Hold
16. Purge / Pilot Ignition
17. Low Fire / Pilot Ignition
18. Main Burner Ignition
19. Low Fire Hold
20. Water Heater Running
21. Fan Post Purge
22. Pump Cooldown
23. Standby
	* 1. Alarm, System Diagnostic, First-Out English Language Messages: (numeric code numbers shall not be acceptable):
24. Low Water Level (when required by contract drawings)
25. Off Switch
26. Low Water Flow (when required by contract drawings)
27. Fuel Limit (low or high gas pressure switch)
28. High Water Heater Supply Temperature Limit
29. Low Water Heater Return Temperature
30. Low Air Flow
31. Flame Safeguard Internal Fault
32. Supply Temperature Sensor Fault
33. Return Temperature Sensor Fault
34. Outside Air Temperature Sensor Fault
35. Remote System Temperature Sensor Fault
36. Remote Input Signal Fault
37. Modbus Communication Fault
38. Memory Fault

1. Flame Safeguard (FSG)

An industrial duty microprocessor-based FSG shall provide: safety interlocks, flame monitoring protection and timed sequences. Sequences shall include forced draft fan start and stop, furnace purge, burner light-off and shutdown and post-purge. Control components shall be fully integrated for automatic sequencing of light-off and shutdown.

1. Water heater Pump Sequence

Include primary water pump control to allow water heater warm-up to the return water temperature before the water heater start; adjustable water flow delta t for an adjustable cool down period after the water heater has stopped; and ensure water is always moving past the remote system temperature sensor even after the last water heater has been stopped. The pump shall immediately stop if any trips occur during pre-purge, pilot, or main flame trial for ignition.

1. System and Standby System Pump (when required by contract drawings)

System pump shall be energized based upon an input from the system, unless when turned off by the Warm Weather Shutdown feature. A Standby System pump, if applicable, shall be energized based on an input signal indicating the primary system pump is not operating. Additional LWCO by customer must be added to flow loop.

1. Flue Gas Condensate Protection (when required by contract drawings)

Include alarms and control logic to help prevent corrosion in the water heater due to sustained flue gas condensation. These features become increasingly important as we add energy savings modulation and outdoor air reset functions. Provide a 4-20mAdc, three-way mixing valve control output based on PID control, measured water heater inlet temperature and minimum inlet temperature setpoint and measured water heater inlet and outlet temperature difference and differential setpoint. If the water heater inlet water temperature drops below setpoint or the differential temperature is excessive the valve shall open to allow hot water heater outlet water to blend with cold inlet water temperature. The valve repositions toward 0% recirculation after inlet water temperature increases above setpoint. Low water heater inlet water temperature shall be alarmed using an alarm message, indicating light and an alarm contact output. Excessively low water heater inlet temperature events shall be stored with water heater historical data.

1. Mixing Valve (when required by contract drawings)

In order to prevent low inlet water temperature, provide an electric actuated three-way mixing valve with a 4-20 mAdc input control signal and slow (1 minute) travel time for each water heater. If the water heater inlet water temperature is below 130° F (adjustable) or when water heater differential temperature is above 40° F (adjustable), the valve shall slowly jog closed causing water heater outlet water to blend with the inlet water. When the inlet water temperature and differential temperature return to an acceptable range, the water heater outlet valve shall slowly jog open.

1. Combustion Air Damper and Vent Inducer (when required by contract drawings)

The water heater control system shall have the capability of energizing the combustion air damper and vent inducer upon call for heat.

1. Communication

Include an RS485 Modbus slave OR peer-to-peer communications data highway on each water heater control system. When peer-to-peer communication is enabled the data highway shall allow the connected water heaters to exchange information as required to provide coordinated fully modulating lead/lag functions by wiring RJ11 phones cords between the water heaters. When Modbus communication is enabled the data highway shall allow individual water heater limits, lockout, water heater and system temperatures and firing rate status to be readable and water setpoint is readable/writable or water heater firing rate with start/stop command to be readable and writable. [OPTION: The water heater control system shall network with a communication gateway to connect with BACnet [LonWorks] [Johnson Controls Metasys N2] communication protocol.]

1. Quality Assurance

The water heater control system shall be supplied as part of a factory-assembled and tested burner control cabinet.

D. Water Trim

1. Water trim devices including an ASME rated pressure relief valve set at 125 psig [30, 50, 60, 75, 100, 150], combination water pressure and temperature gage (furnish graduated pressure gauge scale from 1-1/2 to 3 times of pressure relief valve setting) and water flow switch to prevent burner operation during low water flow conditions shall be provided in the outlet piping. An adjustable high limit temperature controller with manual reset to prevent water temperature from exceeding a safe system temperature and an Auxiliary Low Water Cutoff to provide redundant low water protection shall both be provided.

E. Vent & Intake Air Connections

1. The water heater shall be designed to accommodate sealed, direct, or conventional venting options. The flue duct shall be AL 29-4C, positive pressure type vent material. Single wall vent is acceptable where allowed by local code.
2. Barometric dampers are to be used only on multiple water heater installations where the individual vents are combined into a common vent.
3. When used for sealed combustion, air intake piping can be PVC or galvanized smoke pipe that is sealed and pressure tight. Pipe must be at least the same size as the air inlet connection on the water heater.
4. Intake dampers and vacuum relief dampers are not required for sealed combustion/direct venting. Vacuum relief dampers can violate the intent of sealed combustion/direct vent applications.

2.3 PERFORMANCE

1. Water heater efficiency shall be as stated in the Equipment Schedule of the Contract Documents.
2. The burner shall emit no more than 9 ppm NOx and 50 ppm CO (corrected to 3% O2) at all firing rates.
3. Provide services of a manufacturer's authorized representative to perform combustion test including firing rate, gas flow rate, heat input, burner manifold gas pressure, percent carbon monoxide, percent oxygen, percent excess air, flue gas temperature at outlet, ambient temperature, net stack temperature, percent stack loss, percent combustion efficiency, and heat output. Perform test at minimum, mid-range, and high fire.

**PART 3 EXECUTION**

3.1 INSTALLATION

1. In accordance with Contract Documents and water heater manufacturer's printed instructions.
2. Flush and clean the water heater upon completion of installation in accordance with manufacturer's start-up instructions. The water heater must be isolated when any cleaning or testing of system piping is being performed.
3. Install skid plumb and level, to plus or minus 1/16 inch over base.
4. Maintain manufacturer's recommended clearances around and over equipment, and as required by local Code.
5. Arrange all electrical conduit, piping, exhaust vent, and air intake with clearances for burner removal and service of all equipment.
6. Connect exhaust vent to the water heater vent connection.
7. If shown in Contract Drawings, connect full sized air inlet vent to flanged connector on the water heater.
8. Connect fuel piping in accordance with NFPA 54. Pipe size to be the same, or greater, than the gas train inlet connection.
9. Use full size (minimum) pipe/tubing on all gas vent connections.
10. Connect water piping, full size, to supply and return connections.
11. Install all piping accessories per the details on the contract drawings.
12. Install discharge piping from relief valves (open termination for viewing) and all drains to nearest floor drain.
13. Provide necessary water treatment to satisfy manufacturer’s specified water quality limits.

END OF SECTION